MITSUBISHI ELECTRIC HYDRONICS & IT COOLING SYSTEMS S.p.A.

IT Cooling

PRODUCT OVERVIEW

- **CLOSE CONTROL AIR CONDITIONERS**
- **EVAPORATIVE COOLING SYSTEM**
- > AIR CONDITIONERS FOR HIGH DENSITY RACKS AND BLADE SERVERS
- **DATA CENTER INFRASTRUCTURE**
- **CHILLERS**
- **TELECOM SOLUTIONS**
- CONTROL, SUPERVISION AND OPTIMISATION SYSTEMS
- ADVANCED SOLUTIONS FOR SMART THERMAL MANAGEMENT



RC IT COOLING'S MISSION



With over 50 years experience in the HVAC industry, RC has been a major player widely recognized for its leadership in IT Cooling solutions. Building on this strong legacy, Mitsubishi Electric Hydronics & IT Cooling Systems SpA has decided to turn RC into the Group's specialized brand for data center cooling, merging the experience of RC with Climaveneta's in this segment.

The result is a brand new business organisation providing the most complete product range, which combines the best technologies, solutions and innovations from RC and Climaveneta. This is enhanced by both brands' extensive experience, and by the advantages of integrated R&D, operations and central

Over 50 years of experience

Dedicated products & specialized solutions

specialized manufacturing hubs

Vast portfolio of proprietary & patented technologies

Worldwide distribution

and service network

Sales network Manufacturing hubs or R&D labs

functions.

8 R&D and testing labs in Italy, China and India



COUNTLESS SUCCESSFUL PROJECTS WORLDWIDE



Wiit Spa - Milano, Italy Tier IV certified







RC IT COOLING

leading-edge cooling technologies and solutions for IT applications are designed to provide even the most challenging Data Center and **Telecom projects with:**



Smart integration of the most advanced technologies



Building on the experience of RC Group and Climaveneta both on HPAC and on chillers, RC IT Cooling solutions offer the smartest combination of the most advanced technologies such as: full inverter concept, free cooling, heat recovery management, adiabatic cooling.





In infrastructures working 24 hours per day, 365 days per year, over an average of 10 years, every energy improvement allows for a significant reduction in OPEX (operating costs).

Complete reliability and extended lifetime



The uptime of server infrastructure and hence of most critical services in modern society, is tightly related to the reliability of the IT cooling system, which must guarantee Tier IV uptime standards over its whole lifetime.

Widest use of the available power capacity



In all installations were power feeds are at capacity, the key option to expand data center facilities is to significantly improve the energy performance of the whole data center.

Optimised footprint



A green, high efficiency approach to data centers is key also to enable a more effective use of available space thus delaying the need of building new rooms.

Increased sustainability



Intelligent energy management is crucial also for sustainability, considering the growing impact of data center industry in terms of total CO2 emissions.

more on: www.rcitcooling.com





China Construction Bank Data Center - Bejing China







CLOSE CONTROL AIR CONDITIONERS



- High efficiency
- Perfect redundancy

- Quick and easy expansion
- Low initial investment

Close Control Units Direct Expansion





Close Control Units Chilled Water

ADAPTIVE SET POINT	Active"	VAIR Variable At Plow
()	riculandancy	

		0	50	100	150	200kW
chilled water		7 🕨				₹ 211
dual coil	DUAL COIL	7 🕨				₹ 211
high density	HIGH DENSITY	15 🕨		1	145	
hi-density / hi-temperature	HI-TEMPERATURE	14 🕨			◀ 170	
		0	50	100	150	200kW

Close Control Units Chilled Water 2 Sections



		0	50	100	150	200kW
chilled water	* CHILLED		87 🕨			◀ 225
dual coil	DUAL COIL		87 🕨			◀ 218
		0	50	100	150	0001-14/

Close Control Unit for Low Thermal Load Applications



		U	5	TUKVV
inverter compressors / air cooled	INVERTER AIR COOLED	4,3 ▶		₹ 11,1
inverter compressors / water cooled	INVERTER	4,7 ▶		◀ 11,7
		^	-	401144

Close Control Units for High Temperature, High Delta T



X Coils	COILS /	ŧ	2 >			◀ 182
		0	50	100	150kW	

Close Control Units with Displacement Air Delivery

		U	20	HUKVV	
with remote air cooled condenser	DISPLACEMENT S AIR COOLED	8 🕨		1 44	
chilled water	DISPLACEMENT / CHILLED	11)		4 41	
inverter compr./with remote air cooled cond.	INVERTER / DISPLACEMENT SO AIR COOLED	9 🕨		₫ 53	
		0	20	40kW	

ADVANCED TECHNOLOGIES FOR EFFICIENT DATA CENTERS



RC IT Cooling leadership in data center cooling systems is backed by 50 years of experience in the smart integration of premium technologies for complex IT cooling projects.

Magnetic Levitation

An extended range of chillers with magnetic levitation centrifugal compressors from 200kW to 4MW, both air source and water source, available also in free cooling and evaporative free cooling versions, to deliver highest efficiency in every application.

REMOTE CONDENSERS AND DRY COOLERS

- Optimised to be combined with the close control air conditioners
- ▶ High capacity sensitive cooling

air cooled remote condenser	OUTDOOR
air cooled remote condenser with inverter compr.	OUTDOOR NVERTER
dry cooler	OUTDOOR
dry cooler with inverter compr.	OUTDOOR NVERTER

EVAPORATIVE COOLING SYSTEM

- Variable air flow and cooling capacity
- Fully aluminum structure (20-year warranty against corrosion)
- ▶ Low pPUE index: 1,025
- Modular units

2-Stage Indirect Evaporative Cooling System for Large Data Centers



	U	100	200	300KVV
evaporative cooling system	80 >			◀ 320
		100	000	0001144

AIR CONDITIONERS FOR HIGH DENSITY RACKS AND BLADE SERVERS



- Maximization of the internal capacity of the infrastructure
- Elimination of hot spots

Minimum floorspace occupancy

Close-coupled air conditioners





		0	20	40	60kW
direct expansion with remote air cooled condenser		14 >		√ 40	
direct expansion with condensing unit		11 >			∢ 68
direct expansion / dual fluid	DUAL FLUID	11 > /	17		
direct expansion / free cooling	FREE COOLING	11 >	18		
chilled water	* CHILLED	4 >			√ 75
chilled water cooling door	* CHILLED		27 >	√ 40	
		0	20	40	60kW

DATA CENTER INFRASTRUCTURE

RACKs
 High quality cabinets for the protection and housing of servers



Floor-standing cabinets suitable for the housing of the server. The supporting structure is made of sheet steel with a thickness of 20/10 and can reach a capacity of 2000 kg.

 Aisle Containment
 Aisle Containment solutions for high density applications



This mix results in airflow with an uncontrolled temperature that reduces the performance of the Data Center. Therefore, it is necessary to provide the physical separation of the hot and cold air streams.

PDUs Premium Rack Power Technology



Power distribution units (PDUs) that manage power usage for servers, storage and network equipment.

 Raised Floors
 Raised floor solutions for high efficiency data centers



The raised floor is designed to easily adapt to future evolutions of IT spaces, avoiding expensive building work. This solution fulfills the need for versatile design of data centers.



Active Free Cooling

An advanced free cooling system available both as direct and indirect free cooling (no glycol), to exploit the outdoor air to cool the data center.



Smart Thermal Energy Management

An innovative heat recovery system that allows the smart use of rejection heat from the data center for comfort heating and other neighbouring applications.



Active Redundancy

Real active redundancy delivered through the combined adoption of innovative EC PUL fans, inverter DC brushless compressors and a smart algorithm that balances heating load also among stand-by units.

CHILLERS

- Optimised versions for Data Center applications
- Utmost reliability

- Complete resiliency and active redundancy
- Patented extended free cooling technology

Air Cooled Chillers







		0	300	600	900	1200	1500	1800
scroll compressors	SCROLL	39 >		•	885			
inverter driven scroll compressors	INVERTER / SCROLL	32) (129	•					
screw compressors	SCREW	145 🕨					171)
inverter driven screw compressors	INVERTER SCREW		567 ▶			1273		
inverter driven oil-free centrif. compr.	INVERTER OIL FREE	220 >				1324		
inverter driven oil-free centrif. compr. / HFO 1234ze	INVERTER R HF01234ze	OIL FREE 339				◆ 136 4	1	
		0	300	600	900	1200	1500	1800

Water Cooled Chillers







		0	300	600	900	1200	1500kW
scroll compressors	SCROLL SCROLL	38 >	◀ 398				
screw compressors	SCREW	124 🕨					◆ 1693
inverter driven screw compressors	INVERTER SCREW		488 >				▲ 1637
inverter driven oil-free centrif. compr.	INVERTER OIL FREE	246 🕨					1 1637
inverter driven oil-free centrif. compr. / HFO 1234ze	INVERTER / R HF01234ze	OIL FREE 340	• /			◆ 1364	
		0	300	600	900	1200	1500kW

Chillers with Remote Condenser



		0	100	200	300	400kW
scroll compressors	SCROLL	39 >				◀ 432
screw compressors	SCREW	79 >				∢ 410
		0	100	200	300	400kW

Chillers with Free Cooling





		0	300	600	900	1200	1500KW	
scroll compressors	SCROLL	41 •	4 47	77				
screw compressors	SCREW	332				4	1450	
inverter driven oil-free centrif. compr.	OIL FREE	302 >					∢ 1	693
		0	300	600	900	1200	1500kW	

Chillers with Evaporative Free Cooling







		0	300	600	900	1200	1500kW
screw compressors	SCROLL	;	329 >			1	1441
inverter driven oil-free centrif. compr.	SCREW	300 ▶					◀ 1682
		0	300	600	900	1200	1500kW

TYPE



X-type System

The revolutionary double stage design applied to the heat exchangers in order to achieve top level efficiency and pPUE levels down to 1,07.

Evaporative Cooling

EVAPORATIVE

Cooling

The latest AHR solution with 2-stage indirect adiabatic free-cooling section. pPUE down to 1,025.

Adaptive set point

An advanced algorithm instantaneously detects the real thermal loads of indoor units and conveys this information to chiller, for selection of the most efficient operating mode (e.g. dynamic variation of chillers et points and operating mode, free cooling mode, active redundancy mode).

TELECOM SOLUTIONS

- Reliability and extended operation
- High capacity sensitive cooling
- Black out management
- Minimum noise emissions

Air Conditioners for Telecom Applications With Free Cooling and Full DC Inverter Technology







		0	5	10	15	20kW
split system / ceiling or wall installation	WALL INSTALLATION	5 ▶			√ 16	
split system / ceiling or wall installation	WALL INSTALLATION INVERTER	4 >			∢ 17	
packaged for outdoor installation	OUTDOOR	2 >				√ 21
packaged inverter for outdoor installation	OUTDOOR INVERTER	4 >			∢ 17	
packaged for indoor installation	INDOOR	2 >			∢ 15	
packaged inverter for indoor installation	INDOOR INVERTER	3 ▶			∢ 15	
		0	5	10	15	20kW

CONTROL, SUPERVISION AND OPTIMISATION SYSTEMS





- Supervision and Monitoring Systems The ultimate solutions for supervision,
 - remote monitoring, service, and preventive maintenance
- FWS3 / FWS3000 remote monitoring systems
- RC Cloud Cloud based remote monitoring system
- ▶ WS3000

Remote monitoring system for service and proactive maintenance



- Control Systems
- DATA MANAGER 3000
 Specialized group control for Data Center air conditioners



- Optimisation systems
- ▶ ClimaPRO_DCO

Data Center Optimisation system

Data Center IT cooling system optimiser for real time, smart management of energy indeces for the single units and the entire plant room.



- **▶ Human Machine Interfaces**
- ▶ KIPlink

Control interface for smart phones and tablets

ADVANCED SOLUTIONS FOR SMART THERMAL MANAGEMENT









Units for Simultaneous and Independent Production of Hot and Cold Water

Full range of air and water cooled units, with screw and scroll compressors, full inverter driven, for innovative system design allowing smart use of rejection heat from the data center for comfort heating and other neighbouring applications.

- Rejection heat becomes a valuable resource for other applications
- Highest energy efficiency
- Reduced footprint
- Rational system design

39kW > (850kW



Inverter Driven Compressor

The possibility to modulate cooling capacity results in increased efficiency as well as in the possibility to effectively implement smart management solutions such as active redundancy.



Green HFO Refrigerants

Following on vast experience in using green refrigerants, Climaveneta has already employed extensively green HFO refrigerants such as HFO1234ze and HFO1234yf in many ranges, in order to continue to be at the forefront with green best practices.



V-AIR

High efficiency EC technology fans are extensively adopted for their advantages both in internal units as well as in remote condensers with energy reduction up to 15% compared to traditional EC fans.





Eco Changes is the Mitsubishi Electric Group's environmental statement, and expresses the Group's stance on environmental management. Through a wide range of businesses, we are helping contribute to the realization of a sustainable society.

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